

Light Fabrication



Mangere WWTP upgrade
Fabricate and install, Stainless pressure vessels
Water Care Ltd, NZ



Auckland Harbour Bridge
Bunge Pod - Space frame construction
AJ Hackett



Custom made chrome-molly
motorcycle frame

Service Engineers Limited's light fabrication facilities are tailored to provide a range of services including manufacture, repair and remanufacture of worn or damaged plant and equipment. The construction of specialist machinery as well as lightweight structures and components.

The facilities also include pneumatic and hydraulic repair and maintenance, construction equipment and plant manufacture as well as onsite services.

Many specialist, 'one-off' plants and systems have been manufactured, such as: bins, weigh hoppers, conveyors, silos, mixers and batchers, stainless steel sugar handling systems, water-cooled screw feeders, belt scrapers, skip hoists as well as wastewater treatment screens and control equipment.

Welding can be carried out to any code, including purging, brazing, hard facing and metal spraying.

50-52 Porana Road, Takapuna, Auckland
Telephone (64 9) 441 7790
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www.serviceeng.co.nz

Resources and Project Management



Service Engineers' workshops are fully equipped to handle all fabrication, machining and fitting. Excluding specialist subcontractors we would handle all aspects of the project "in-house", including:

- Project control and planning using Microsoft project and job cost management systems
- Design and detailing of ancillary equipment, e.g. tanks, vessels, pipe-work, supports, etc
- Development of weld procedures if not already held and QA plans
- Fabrication, machining, assembly
- Site installation
- OSH plans documentation and implementation

Company Equipment & Facilities

Workshop Floor Space		
Fabrication Workshop	(75x16)	1,200 sq.m
Machine Workshop	(30x16)	480 sq.m
Stainless Workshop	(30x7)	210 sq.m

Other Facilities

Laydown Yard		2,000 sq.m
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Workshop Equipment

Material Handling

- 2 5T Crane Fabrication bay
- 1 10T Crane Fabrication bay
- 1 3T Crane Machine Shop bay
- 1 5T Stainless Steel Workshop

Gas Cutting

Plasma processing – plasma and multiple flame heads 13m x 4m

Welding Equipment

- Various - TIG welding units to 350 AMP
- MIG semi-automatic welders up to 650 AMP
- Manual arc welders to 450 AMP
- Mobile 400 AMP welders
- Mobile 200 AMP welders
- Sub arc

Fabrication Equipment

Plate rolls 12mm x 3.0m wide with separate flat and angle roll attachment
Plate rolls 6mm x 1.8m wide
Punch and shear (150 x 150 x12 angle or 30mm holes x 25mm thick)
Edge beveling
Various magnetic, hand drills and rotabroach equipment
Cut-off saw – high speed
Cut-off saw – horizontal band to 900 diameter
Various vessel rotators – 30T capacity
150 tonne hydraulic press
Portable press and jacking equipment
Welding manipulator

Machine Shop Equipment

4 x centre lathes up to 800 diameter x 3000 long x 2T
1 x CNC lathe 600 diameter x 2m capacity
1 x Machining Centre 440mm diameter job max capacity, with hydraulic clamping, Hydraulic copy facility and programmable.

- Mills - vertical
- horizontal
- universal
- 1 x Radial arm drill No.5MT x 1500
- Surface grinder 150 x 460
- Full range of key seating and broaching equipment
- Mechanical hacksaw

Site Equipment

Full range of lifting and rigging gear and site storage, including portacomms, workshop equipped container, site storage containers.

Concrete core drilling

Disciplines

Service Engineers Limited have a broad base of engineering staff including specialist toolmakers and machinists, coded welders and formally qualified project managers and design engineers. An after hours call-out system operates with skilled staff to meet emergency and breakdown needs.

Subcontractors

Service Engineers Limited try to use the same group of subcontractors on their projects. We prefer to rely on known companies with whom we have a track record, however, from time to time this is not possible or practicable.

We have developed a good relationship with key subcontractors, the most important being electrical, and as our work is spread over New Zealand and the Pacific, we do have subcontractors outside Auckland with whom we have worked successfully.

Management Skills

Service Engineers has a permanent staff of around 50 people including engineering/technical trades and administration. This gives us flexibility in providing people to meet the need for short-term increases in site numbers during special situations – changeovers etc. Service Engineers has a strong reputation as being a competent and professional project management & contracting company.

Health and Safety

Service Engineers endeavors to take a pro-active role in health and safety, staff have completed Site Safe Training programs and are encouraged at all levels to raise health and safety issues. A copy of our Health and Safety Policy and Manual available on request.

Quality Systems

Service Engineers Limited operate an internal Quality Assurance System in line with ISO9000 – copy available on request.

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